

SABIT ELASTO-SEP

INTRODUCTION

SABIT ELASTO SEP is an SBS (Styrene- Butadiene- Styrene) polymer modified membrane, which is straight bitumen modified with SBS, consisting of a central non-woven polyester core, impregnated and coated on the both sides with layers of SBS polymer modified bitumen and finished with heat fusible polyethylene film on both surfaces.

TECHNICAL DATA

Ref F05-21 Issue MEM JANUARY 2020

NO	PROPERTIES	TYPICAL RESULT	TOLERANCE	TEST METHOD
1	Roll size, m	10	≥10	ASTM D 5147 EN 1848-1
2	Thickness, mm	4 or 5	±5%	ASTM D 5147 EN 1849-1
3	Unit weight (plain), kg/m ²	4 or 5	±10%	ASTM D 5147 EN 1849-1
4	Carrier polyester, g/m ²	180		UEATC, M.O.A. T.30
5	Softening point (°C)	>110		ASTM D 36
6	Penetration at 25°C, dmm	30-40		ASTM D 5
7	Cold flexibility, °C	-18 to -20		ASTM D 5147
8	Tensile Strength @23±2°C (N/5cm) Longitudinal Transverse	800 600	±20%	ASTM D 5147 ASTM D 146 EN 12311-1
9	Tensile Strength @23±2°C (KN/m) Longitudinal Transverse	16 12	±20%	ASTM D 5147 ASTM D 146 EN 12311-1
10	Elongation, % @ 23±2 °C Longitudinal Transverse	45 50	±15%	ASTM D 5147
11	Tear strength (N) Longitudinal Transverse	400 300		ASTM D 4073
12	Lap joint strength (N) Longitudinal Transverse	800 600		ASTM D 5147
13	Heat resistance at 90 °C	No flow		ASTM D 5147
14	Puncture resistance @ N	800		ASTM D154
15	Resistance of water pressure	No leakage		DIN 52123
16	Water absorption %	<0.15		ASTM D 5147
17	Compound stability C, minimum	1		ASTM D 6222
18	Moisture content % maximum	1		ASTM D 6222
19	Low temperature unrolling C, maximum	5		ASTM D 6222

Note:

Saudi Bitumen Industries Co. Ltd.(SABIT) may modify this technical data sheet without prior notice.

Description

SABIT ELASTO SEP is the ultimate waterproofing membrane. The multilayered design consists of non-woven polyester core, impregnated and coated on both sides with SBS (Styrene-Butadiene-styrene) modified bitumen and finally finished with heat fusible polyethylene film on both surfaces. SABIT ELASTO SEP modified bitumen waterproofing membrane are produced from a blend of special grade thermoplastic polymers and bitumen. This combination increases the degree of elasticity, excellent resist-

SABIT ELASTO SEEP is available in two basic finishes

- Finish with polyethylene surface for covered application **SABIT ELASTO SEP**
- Granular surfacing for exposed application **SABIT ELASTO SEEP**

Features

- Total impermeability for complete waterproofing
- Superior flexibility because of the high content of rubber
- Good performance at board temperature range
- Compatible with all roofing and building component
- Good bond ability and seam integrity
- Stability at high ambient temperature

Uses

SABIT ELASTO SEP could be widely used in all kinds of waterproof engineering projects in all fields, especially for the following types of engineering projects:

- All kind of building roof engineering projects, planting building surfaces, roof parking lots and converted building surfaces
- All kind of underground waterproof or damp-proof engineering projects
- Water spraying pools, swimming pools, penstocks, water pools and similar works
- Recommended for area with a cold climate

Limitation

SABIT ELASTO SEP is not designed to be used in permanently exposed surfaces. Use **SABIT ELASTOSEP-G** for such purpose or use **SABIT ELASTO SEP** with a covering insulation or ballast.

Neither **SABIT ELASTO SEP** nor **SABIT ELASTO SEP-G** are oil and solvent resistant.

Surface preparation

- Clean the surface smooth and must be free from moisture and debris or any kind of substance that would prevent the membrane from adhering properly.
- The roof must have a minimum slope of 1% (10mm per meter) evenly and continuously towards the drain
- Surface must be primed with **SABIT Primer D-41**.

Membrane installation

- Unroll the membrane making sure the edge (side lap joint) is aligned with the low point of the roof. Re-roll one end of the center of the roll and apply, then proceed with the opposite half. Proceed up the slope with further rolls.
- The end of the propane torch head should be positioned between 150mm and 300mm from the surface depending on the weather condition. Maximum heat is obtained at the blue end of the flame. The welding procedure will be more effective if the torch and thus the flame is moved continuously in rectangular pattern from the roll to the substrate. The movement should be slowed over the joint of the base sheet in order to apply enough heat to soften the bitumen and to fill possible voids.
- For the best results, make sure that there is always a small amount of molten bitumen on front of the roll being heat welded.

Approximate Coverage Rate

Flat areas	: 1.15m ² per 1m ² area with 10cm side overlaps and 15cm end laps
Base flashing	: 0.40m ² /linear meter (100x35 cm with 15 cm end laps)
Wastage	: 3-5%

Packing

SEP, SEP-G, for 4MM = 23 Rolls per pallet
SEP, SEP-G, for 5MM = 16 Rolls per pallet

Storage and handling

- Vertically store the rolls in pallets
- Store under shaded warehouse
- Rolls in pallet should not be stored over the other



Manufacturer's warranty

Subject to conditions and limitation of Saudi Bitumen Industries Co. Ltd.(SABIT) written warranty.

Note: Saudi Bitumen Industries Co. Ltd.(SABIT) may modify the composition and/or utilization of its products without prior notice consequently orders will be filled according to the latest specification.